

9x7x5



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607054

D206-718-011
Job Sheet 187647



Part No: D206-718-011

Job Qty: 6 pcs

Part Name: Fuel Scupper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/17/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev: C Removed manufacturing 05-11-01

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	6 pcs	12/17/18		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DEC 17 2018

Fg124



Container No: S137913



Part: D206-718-011

Job No: 187647

Serial No/Batch: S137913

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH99-216 Issue 1, FAA-CTC SR01187NY 00/04/05

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120	QC 4	6 pcs	12/17/18	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					QC 4 - 16	
					QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
125	DC - 1 - B4B	6 pcs	12/17/18	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
130	Packaging 3-1 - Stock - B4B	6 pcs	12/17/18	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - FG	6 pcs	12/17/18	0.00 0.00	QC 21 - FG - 16	
					QC 21 - FG - 21	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control - Photocopy bluefile & type labels per PPPD206-718-011 CHG001

130 - Identify and pack for shipping as per PPP D206-718-011 Location : FG124

140 - QC21- Final Inspection - Work Order Release

DEC 18 2018

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1930

[Faint handwritten notes or bleed-through from the reverse side of the page.]

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-004-2-12	Insert	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM135895.90
AN3H14A	Bolt	24 Ea (4 ea)	110-Packaging 1 - Pick Kit	F120423
D3270-041	Fuel Scupper Assembly	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	SC1717811 F159534x2 511 5436x3
D3271-1	Gasket	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	F141998
MS21919-DF6	Clamp	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM135297x3 567/40x3
MS27039-1-40	Screw	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM134574-10
NAS1149D0332J	Washer	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	5000407
NAS43DD3-128	Spacer	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM136826-98

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	80-004-2-12	6	19	0
	AN3H14A	24	67	0
	D3270-041	6	7	0
	D3271-1	6	7	0
	MS21919-DF6	6	13	0
	MS27039-1-40	6	38	0
	NAS1149D0332J	6	1,390	0
	NAS43DD3-128	6	6	0

Part Specifications

Specifications could not be found.

Plex 12/17/18 7:04 AM dart.quirion.sonia

~~missing~~
~~gasket~~

REFERENCE ONLY

DART

DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

REFERENCE ONLY

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

REFERENCE ONLY

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